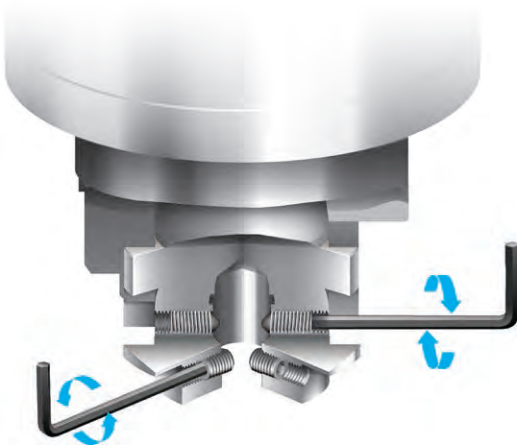


将工件测头安装到刀柄上

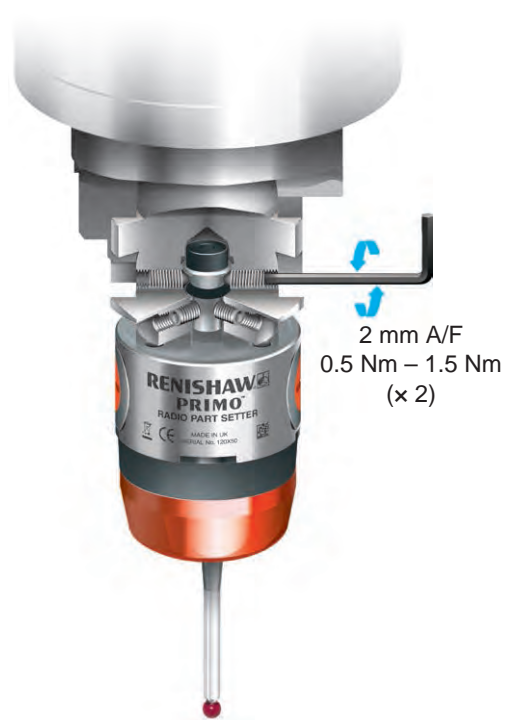
1



2



3



工件测头测针对中调整

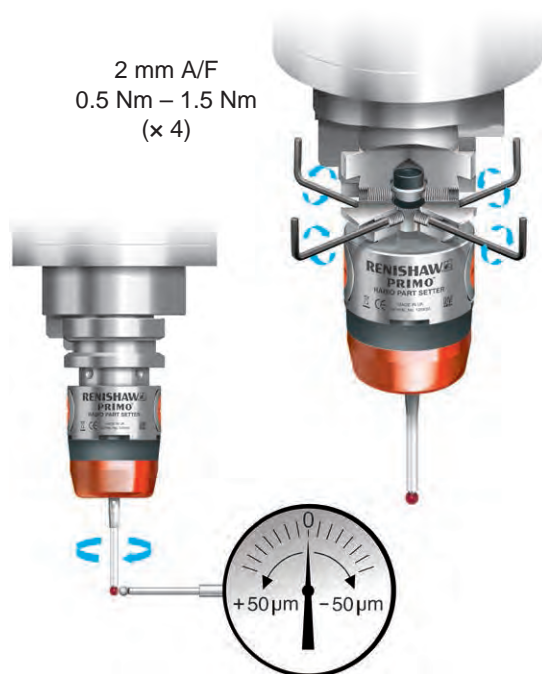
注:

如果工件测头和刀柄组件发生掉落，必须重新检查，进行正确的对中调整。

对中调整时不要敲打工件测头。

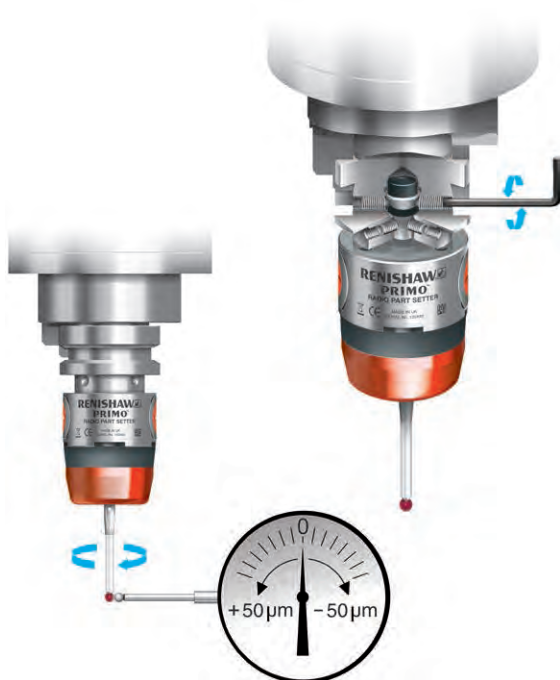
1

2 mm A/F
0.5 Nm – 1.5 Nm
(× 4)



2

2 mm A/F
1.5 Nm – 2.2 Nm
(× 2)



3

2 mm A/F
1.5 Nm – 2.2 Nm
(× 4)

