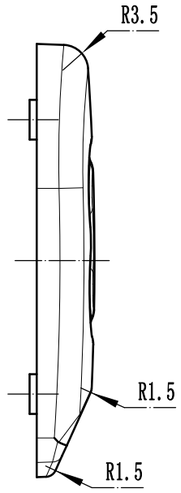

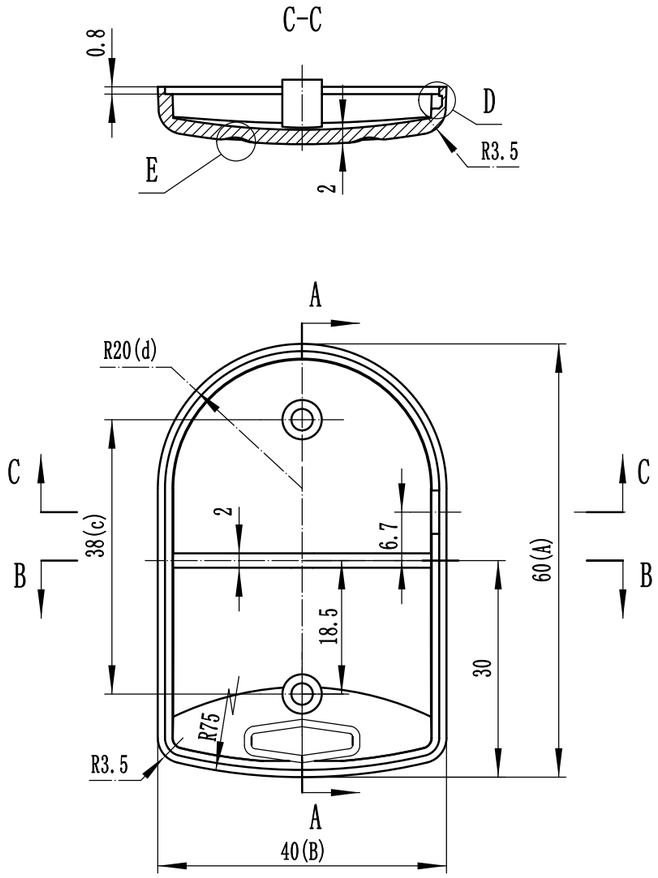

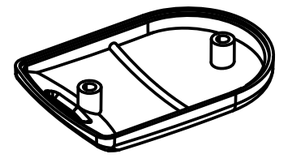

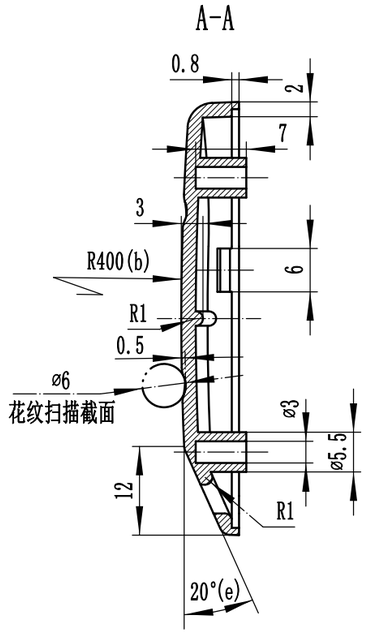

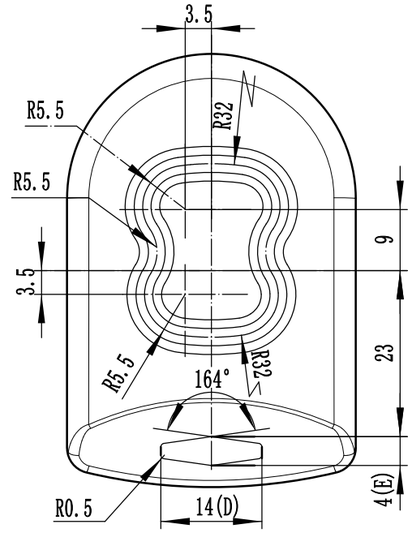

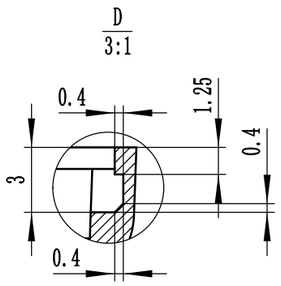

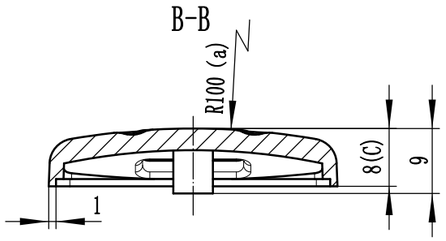

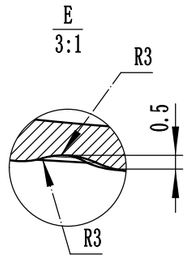

技术要求

1. 产品外形拔模斜度为2°，内形拔模斜度为1°
2. 产品的缩水率为0.5%
3. 产品的最大壁厚为2mm

尺寸（×）的公差数值表

A	$60^{0}_{-0.30}$	a	$R100^{0}_{-0.40}$
B	$40^{0}_{-0.26}$	b	$R400^{0}_{-0.56}$
C	$8^{0}_{-0.14}$	c	38 ± 0.12
D	$14^{+0.20}_{0}$	d	$R20^{0}_{-0.30}$
E	$4^{+0.18}_{0}$	e	$20^{0}_{\pm0.5°}$

上盒盖			比例	1:1	MJ-03
			材料	ABS	
制图			2018年全国职业院校技能大赛 中职组现代模具制造技术赛卷		
审核					